

Hang Your Glass

PRECISE VERSATILE STURDY

ADHESIVE REQUIREMENTS:

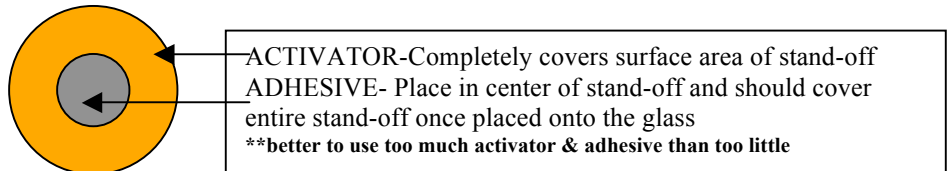
- Surface area ½” or greater
- Gaps less than .5mm

DIRECTIONS FOR BONDING STAND-OFF TO GLASS

1. Hang Your Glass now has pre-cleaned higher quality stand-offs. Clean both the stand-off and the glass with the alcohol prep pad (70% Isopropyl Alcohol). Acetone is recommended if you are using the adhesive for parts that are not pre-cleaned.
2. Use the Hang Your Glass OPTIONAL templates with the re-usable yellow strip of puddy. These templates guarantee the placement of the stand-off during the 5-10 minute set time of the adhesive. Cut the puddy in strips, peel off protective covering and place in each corner of the template. Template should sit at least an 1/8” above glass.



3. Use the eye dropper to apply the **ACTIVATOR** on both of the surfaces to be bonded. Apply an ample amount, puddle it on the stand-off and just a drop onto the glass. Activator will form to a thin wet film with in (3-5 minutes). Do not touch activator. Always, put cap back on activator and put the eye dropper in a clean zip lock. If you leave the eye dropper in the activator it will turn dark brown and slowly evaporate.
4. Then apply **ADHESIVE** to the stand-off. When the stand-off is placed on the glass the adhesive should spread out and cover the entire surface area of stand-off.



5. Place stand-off into template. The stand-off should sit evenly on the glass, no gaps larger than a .5mm between the glass and the stand-off. For the Double Curve stand-off you may need to put some pressure on the stand-off once it is dropped into the template to ensure that it is flat against the plane of the curve. The bond will set in 5-10 minutes. At that time you can remove the template but allow the piece to cure for 48-72 hours.
6. For the best presentation, clean off excess adhesive with 70%Isopropyl Alcohol or 100% Acetone with in 30 minutes of the application setting. This will show a seamless transition between the stand-off and the glass. If you do not clean the excess adhesive it will always remain sticky and you will notice a yellow ring around the stand-off.

CUSTOMER SERVICE SUPPORT
www.HangYourGlass.com

Notes

ACTIVATOR IS HIGHLY FLAMMABLE. KEEP AWAY FROM FLAMES OR OTHER SOURCES OF IGNITION

NEVER MIX ACTIVATOR AND ADHESIVE DIRECTLY AS LIQUIDS

STORE IN A TEMPERATURE BETWEEN 46° TO 82° F

BONDER MUST BE USED WITH IN ONE YEAR OF THE DATE ON THE BOTTLE TO ENSURE MAXIMUM BONDING RESULTS. ACTIVATOR MUST BE USED WITHIN TWO YEARS OF DATE ON BOTTLE. ALWAYS AIR TIGHT CAP ON ACTIVATOR AND CLEANER/SOLVENT TO PREVENT EVAPORATION. PLEASE NOTE THAT THESE PRODUCTS ARE FLAMMABLE AND CAN BE HARMFUL OR FATAL IF SWALLOWED. THEY MAY IRRITATE THE EYES, SKIN AND SHOULD NOT BE INHALED. PLEASE TAKE PERCAUTION WHEN USING THEM AND WEAR THE NECESSARY EYE PROTECTION, MASK AND GLOVES WHEN HANDLING ANY OF THE ACTIVATOR, ADHESIVE AND SOLVENT. DO NOT STORE OR USE NEAR HEAT, SPARK, OPEN FLAME OR OTHER SOURCES OF IGNITION.

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