





## **STEPS (4 FIRINGS)**

- 1. Make frit balls with Medium Frit. See Quick Tip: Frit Balls.
- 2. Cut 7<sup>"</sup> (≈ 18 cm) circles. You'll need 3 circles of Clear and one of each opalescent style to make the set.
- 3. Clean and layer the sheet glass. Use an opal style for the base and cap with Clear.
- 4. Brush a thin layer of GlasTac onto the clear sheet, sprinkle the frit ball mix and adjust to your liking. Don't worry about finding the flat sides of the frit balls.
- 5. Fire to a full fuse. See Tip Sheet 7: Platemaking Tips.
- 6. You will likely notice a little haze around the dots. Fix this surface flaw and gloss up the project by firing a fresh layer of Clear Powder to the top surface. It's worth it!

### See Quick Tip: Fix Surface Flaws.

7. Center on Drop Out Ring Mold (008632), place directly on a kiln shelf and slump. See Mold Tips: Suggested Slumping Schedule in <u>•F</u> and <u>•C</u>.

# MAKING MINI FRIT BALLS

The secret to the small dots is to make them with Medium (-02) Frit. Guidelines include firing on a primed kiln shelf and using transparent frit. The larger grains of -02 are a little

easier to manage here. These smaller grains can be fired with a little less heatwork than when making frit balls with Coarse Frit; firing as fast as possible to 1490°F (810°C) for 10 minutes usually does the trick. Include a two hour hold at 1225°F (663°C) on the way up for color development in goldbearing pinks.



### MATERIALS LIST FRIT & POWDER

- Light Orange (<u>001025-0002</u>)
- Turquoise Blue (<u>001116-0002</u>)
- Yellow (<u>001120-0002</u>)
- Red (001122-0002)
- Light Pink (<u>001215-0002</u>)
- Light Aquamarine Blue (001408-0002)
- Clear, Powder (<u>001101-0008</u>)

### SHEET GLASS

- Light Peach Cream Opal (000034-0030)
- White Opal (<u>000113-0030</u>)
- Warm White Opal (000920-0030)
- Tekta Clear (<u>001100-0380</u>)

#### OTHER SUPPLIES

- Drop Out Ring Slumping Mold, 8.9" (23 cm) (008632)
- Bullseye GlasTac, 4oz (008234)