



Fill Weight Chart

Style	Weight in Grams	
	Thick Fuse	Thin Fuse
Assorted Small Leaves		2, 3, 4, 5, 7
Aralia		400
Blossoms	6, 8, 10	4, 6, 8
Branches	7, 23, 32	4, 12, 18
Cabbage Leaf		400
Flaming Hearts		80, 100
Holiday Stars		17, 25
Kiwi Leaf		190, 200
Large Round Box	300, 800	
Monstera Leaf		500
Northwoods Maple		300-320
Offset Round Pendants		6, 10, 14
Pillow Pendants		R:12, 18, 24 s:10,14
Large Round Box		295, 115
Rectangle Box	220, 450	
Small Ring Beads	3-4	
Snowflake, December '17		45-50

These weights are a suggested starting point. You may find that you like a little more or a little less frit depending on the mold and heatwork. We suggest ZYP lubricant to prime these casting molds. Castings created using ZYP have exceptionally smooth surfaces and almost never require grinding or cold work.

To apply ZYP, work in a well ventilated area or outside. Shake the can for at least a minute. Hold both the can and the mold upright. Apply a first coat using a 3-4 second burst of spray in a sweeping pattern across all of the mold cavities. Do not saturate the surface. If this is the first time the mold is being primed, apply a second coat, after waiting 5-10 minutes for the first coat to dry. Let the mold dry 10-15 minutes before filling with glass.

After fusing, clean the mold with a brush to remove old primer before spraying again. Once a mold has been used, it is only necessary to apply one coat of primer. Please note that once a mold has been sprayed with ZYP, it can never go back to regular primer. Casting molds are a perfect choice for ZYP, but most other slumping molds are best with Bullseye shelf primer.

See more detailed information about using Colour de Verre molds on our website or on the Colour de Verre website.