PRODUCT USE

Fusible Glass Bails 7850

3 mm Base Glass Project Instructions

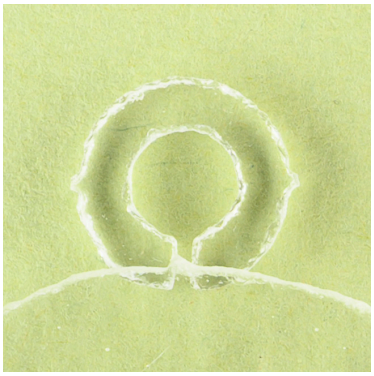
Use a 2-firing process when using a 3 mm base glass design. Test first in your kiln. This is a temperature-sensitive process and kilns vary.

First Firing – Make the Base
Place the bail with the split facing towards the base glass. Place the base glass over the edge of the bail, on top of the split. The overlap should be very slight, about 1–1.5 mm.

Second Firing – Decorate / Tack Fuse
Design on top of the base glass using a tack fuse for the second firing. Tack fuse projects thicker than 8mm require slower firing than the schedule provided. See *Writing Firing Schedules for Fusing and Slumping*.

Featured Products

- Glass Fusible Bails, 20 Pk (007850)
- 2" Fusible Clear Circles, 6 Pk (007852)



At Left: Detail of the overlap of the bail and clear circle

Firing Schedules

First Firing Schedule—Make the Base

SEG	RATE	TEMP	HOLD
1	500 °F / 278 °C	1000 °F / 538 °C	0:10
2	600 °F / 333 °C	1450 °F / 788 °C	0:05
3	AFAP*	900 °F / 482 °C	1:00
4	100 °F / 56 °C	700 °F / 371 °C	0:00
5	AFAP*	70 °F / 21 °C	0:00

Second Firing Schedule—Decorate / Tack Fuse

SEG	RATE	TEMP	HOLD
1	300 °F / 167 °C	1000 °F / 538 °C	0:10
2	600 °F / 333 °C	1375 °F / 746 °C	0:05
3	AFAP*	900 °F / 482 °C	2:00
4	100 °F / 56 °C	700 °F / 371 °C	0:00
5	AFAP*	70 °F / 21 °C	0:00

*As fast as possible. Allow kiln to cool at its natural rate with the door closed.

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